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D4005-041
Job Sheet 195854-A



Part No: D4005-041

Job Qty: 3 pcs

Part Name: Fwd Floor Gutter



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/24/19

Job Tracking No:

Due Date: 7/15/19

Created By: Eric Larocque

Type: SOLD

Description:

Note: DWG REV B SHEETS 1,14,15 IPP rev A 10.01.21 new issue Prelim EC verified by:DD IPP Rev:B 10.05.03 as per ECN10-562 DD verified by:EC IPP Rev:C 12.03.07 as per dwg rev.b DD verf: EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
140	QC 5	3 pcs	7/15/19	7/15/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
141	Large Fab - Welded Assy-2-B4B	3 pcs	7/15/19	7/15/19	0.00	3.70	Large Fab - 1 - B4B		C2
							Large Fab - 10 - B4B		
							Large Fab - 2 - B4B		
							Large Fab - 3 - B4B		
							Large Fab - 4 - B4B		
							Large Fab - 5 - B4B		
							Large Fab - 6 - B4B		
							Large Fab - 7 - B4B		
							Large Fab - 8 - B4B		
							Large Fab - 9 - B4B		
142	QC 9	3 pcs	7/15/19	7/15/19	0.00	0.00	Large Fab - 11 - B4B (Various)		
							QC 9 - 10		
							QC 9 - 18		

155 QC 7	3	7/15/19	0.00 0.00	QC 7 - 10	QC 7 - 47
Handfnish - 1 - 22 - B4B					
Handfnish - 1 - 21 - B4B					
Handfnish - 1 - 20 - B4B					
Handfnish - 1 - 19 - B4B					
Handfnish - 1 - 18 - B4B					
Handfnish - 1 - 17 - B4B					
Handfnish - 1 - 16 - B4B					
Handfnish - 1 - 15 - B4B					
Handfnish - 1 - 14 - B4B					
Handfnish - 1 - 13 - B4B					
Handfnish - 1 - 12 - B4B					
Handfnish - 1 - 11 - B4B					
Handfnish - 1 - 10 - B4B					
Handfnish - 1 - 9 - B4B					
Handfnish - 1 - 8 - B4B					
Handfnish - 1 - 7 - B4B					
Handfnish - 1 - 6 - B4B					
Handfnish - 1 - 5 - B4B					
Handfnish - 1 - 4 - B4B					
Handfnish - 1 - 3 - B4B					
Handfnish - 1 - 2 - B4B					
Handfnish - 1 - 1 - B4B					
150 Handfnish - 1-1 Chemical-B4B	3	7/15/19	0.00 0.28	QC 5 - 40	
QC 5 - 30					
QC 5 - 50					
QC 5 - 9					
QC 5 - 68					
QC 5 - 58					
QC 5 - 51					
QC 5 - 49					
QC 5 - 43					
QC 5 - 3					
QC 5 - 24					
QC 5 - 22					
QC 5 - 19					
QC 5 - 18					
QC 5 - 17					
QC 5 - 12					
QC 5 - 10					
143 QC 5	3	7/15/19	0.00 0.00	QC 9 - 9	
QC 9 - 50					
QC 9 - 43					
QC 9 - 24					

QC 7 - 34

JUL 24 2019

DAS 24 9-89

JUL 24 2019

DAS 24 9-89

JUL 24 2019

					QC 7 - 48	
					QC 7 - 51	
					QC 7 - 58	
					QC 7 - 59	
					QC 7 - 60	
					QC 7 - 9	
					QC 7 - 68	
					QC 7 - 50	
					QC 7 - 67	
					QC 7 - 40	
					QC 7 - 24	
					QC 7 - 43	
160	Powdercoat - 9 Gloss Grey B4B	3 pcs	7/15/19	0.00 0.23	Powdercoat - 1 - B4B	
					Powdercoat - 2 - B4B	
					Powdercoat - 3 - B4B	
					Powdercoat - 4 - B4B	
170	QC 3	3 pcs	7/15/19	0.00 0.00	QC 3 - 10	
					QC 3 - 13	
					QC 3 - 15	
					QC 3 - 17	
					QC 3 - 18	
					QC 3 - 2	
					QC 3 - 28	
					QC 3 - 3	
					QC 3 - 30	
					QC 3 - 34	
					QC 3 - 36	
					QC 3 - 41	
					QC 3 - 51	
					QC 3 - 58	
					QC 3 - 59	
					QC 3 - 68	
					QC 3 - 9	
					QC 3 - 40	
					QC 3 - 19	
					QC 3 - 43	
					QC 3 - 24	
190	Packaging 3-1 - Stock - B4B	3 pcs	7/15/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	

160 Powdercoat - 9 Gloss Grey B4B

3 pcs

7/15/19

0.00 0.23

Powdercoat - 1 - B4B

Powdercoat - 2 - B4B

Powdercoat - 3 - B4B

Powdercoat - 4 - B4B

170 QC 3

3 pcs

7/15/19

0.00 0.00

QC 3 - 10

QC 3 - 13

QC 3 - 15

QC 3 - 17

QC 3 - 18

QC 3 - 2

QC 3 - 28

QC 3 - 3

QC 3 - 30

QC 3 - 34

QC 3 - 36

QC 3 - 41

QC 3 - 51

QC 3 - 58

QC 3 - 59

QC 3 - 68

QC 3 - 9

QC 3 - 40

QC 3 - 19

QC 3 - 43

QC 3 - 24

190 Packaging 3-1 - Stock - B4B

3 pcs

7/15/19

0.00 0.00

Packaging 3 - 1 - B4B

Packaging 3 - 2 - B4B

Packaging 3 - 3 - B4B

Packaging 3 - 4 - B4B

Packaging 3 - 5 - B4B

Packaging 3 - 6 - B4B

Packaging 3 - 7 - B4B

Packaging 3 - 8 - B4B

Packaging 3 - 9 - B4B

Packaging 3 - 10 - B4B

Packaging 3 - 11 - B4B

Packaging 3 - 12 - B4B

Packaging 3 - 13 - B4B

Packaging 3 - 14 - B4B

Packaging 3 - 15 - B4B

Packaging 3 - 16 - B4B

Packaging 3 - 17 - B4B

Packaging 3 - 18 - B4B

Packaging 3 - 19 - B4B

Packaging 3 - 20 - B4B

Packaging 3 - 21 - B4B

Packaging 3 - 22 - B4B

160 Powdercoat - 9 Gloss Grey B4B

3 pcs

7/15/19

0.00 0.23

Powdercoat - 1 - B4B

Powdercoat - 2 - B4B

Powdercoat - 3 - B4B

Powdercoat - 4 - B4B

170 QC 3

3 pcs

7/15/19

0.00 0.00

QC 3 - 10

QC 3 - 13

QC 3 - 15

QC 3 - 17

QC 3 - 18

QC 3 - 2

QC 3 - 28

QC 3 - 3

QC 3 - 30

QC 3 - 34

QC 3 - 36

QC 3 - 41

QC 3 - 51

QC 3 - 58

QC 3 - 59

QC 3 - 68

QC 3 - 9

QC 3 - 40

QC 3 - 19

QC 3 - 43

QC 3 - 24

190 Packaging 3-1 - Stock - B4B

3 pcs

7/15/19

0.00 0.00

Packaging 3 - 1 - B4B

Packaging 3 - 2 - B4B

Packaging 3 - 3 - B4B

Packaging 3 - 4 - B4B

Packaging 3 - 5 - B4B

Packaging 3 - 6 - B4B

Packaging 3 - 7 - B4B

Packaging 3 - 8 - B4B

Packaging 3 - 9 - B4B

Packaging 3 - 10 - B4B

Packaging 3 - 11 - B4B

Packaging 3 - 12 - B4B

Packaging 3 - 13 - B4B

Packaging 3 - 14 - B4B

Packaging 3 - 15 - B4B

Packaging 3 - 16 - B4B

Packaging 3 - 17 - B4B

Packaging 3 - 18 - B4B

Packaging 3 - 19 - B4B

Packaging 3 - 20 - B4B

Packaging 3 - 21 - B4B

Packaging 3 - 22 - B4B

				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
200	QC 21 - SA	3 pcs	7/15/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

Part Op **140** - (QC5- Inspect part completeness to step on W/O)
 Descriptions: **141** - (Weld per dwg A/R Aluminum rod Batch: *M124785*)
142 - (QC9- Inspect visual per QSI004- Fusion Welds)
143 - (QC5- Inspect part completeness to step on W/O)
150 - (Chemical Conversion Coat per QSI005 4.1)
155 - (QC7-Inspect Chemical Conversion Coat)
160 - (Gloss Grey (4.3.5.15) per QSI 005 4.3)
170 - QC3 (QC3- Inspect Part Finish)
190 - (Identify as per dwg & Stock Location: _____)
200 - (QC21- Final Inspection - Work Order Release)

DAS
 21
 9-89
 JUL 24 2019

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D4003-13	Fwd Fuel Gutter Line	3 pcs (1 ea)	141-Large Fab - Welded Assy-2- B4B	<i>519990</i>

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
141-Large Fab - Welded Assy-2- B4B	D4003-13	3	4	0

Part Specifications
Specifications could not be found.